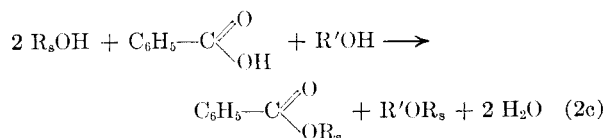


TABLE II
CONVERSION OF ESTRADIOL BENZOATE (13.31×10^{-6} Mole)
IN METHANOL-WATER AND ETHANOL-WATER MIXTURES

Alcohol concentration per cent by weight		Found in effluent			
		Methyl benzoate in methanol		Ethyl benzoate in ethanol	
Methanol	Ethanol	10^{-6} Mole	Conver- sion, %	10^{-6} Mole	Conver- sion, %
99.96	99.56	13.18	99.0	13.31	100.0
90	90	12.44	93.5	11.26	84.6
80	80	10.63	77.9	9.68	72.7
70	70	8.20	61.6	8.32	62.5
—	60	—	—	7.21	54.9
—	50	—	—	6.50	48.8

It can be noted that the greater the amount of water, the less is the conversion into methyl or ethyl benzoate, *i.e.* the more benzoic acid is formed and retained by the resin. The first step of the reaction between estradiol benzoate and the resin in the hydroxyl form can be represented by the equation (2a), substituting H for R. In this step estradiol benzoate is saponified to estradiol and to benzoic acid (instead of alkyl benzoate). The mechanism of this reaction is the same as in a normal ester hydrolysis.⁵ In the second step benzoic acid and estradiol are taken up by the resin:



Thus, whether the reaction of an ester (estradiol benzoate) with an anion exchange resin in alcohol-water mixture lies in favor of alcoholysis or hydrolysis, seems to depend primarily upon the equilibrium of the reaction (1). Studies of this equilibrium and its influence upon the ester hydrolysis in anion exchangers are now in progress and will be published in forthcoming papers.

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LABORATORY OF
LAAKETEHDAS ORION OY
PHARMACEUTICAL MANUFACTURERS
NILSIANKATU 10-14
HELSINKI, FINLAND

Some Hydroxyfluorene Derivatives¹

HAZEL BRYANT AND EUGENE SAWICKI²

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3-Hydroxyfluorene has been prepared by two different procedures in the literature. Harradence and

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(2) New address: Robert A. Taft Sanitary Engineering Center, 4676 Columbia Parkway, Cincinnati, 26, Ohio.

Lions³ have prepared it from 1-indanone in 5 steps. The procedures of Ullmann and Bleier⁴ and Lothrop⁵ give the compound in 6 steps starting from anthranilic acid. Based on the work of Errera and La Spada⁶ a three-step procedure starting from 1,3-indandione has been developed in our laboratory. Using the same procedure 2-acetyl-3-hydroxy-9-fluorenone and 2-ethyl-3-hydroxyfluorene have been prepared. Various other types of 3-hydroxyfluorene derivatives could be made available by this method.

The correct assignment of structure for 3-hydroxyfluorene and 2-ethyl-3-hydroxyfluorene is evident from the close u.v. spectral resemblance of these compounds to 3-methoxyfluorene,⁷ Table I. 2-Ethyl-3-hydroxyfluorene and 2- and 3-hydroxyfluorene have an O-H stretching frequency at 2.80 μ in carbon tetrachloride solution. The ethyl derivative has a greatly strengthened aliphatic C-H stretching frequency at 3.4-3.5 μ .

2-Acetylamino-3-hydroxyfluorene has been synthesized in 30% over-all yield from 3-hydroxyfluorene by a procedure that involved chromatography.⁸ As it was necessary to prepare a large quantity of the acetylaminohydroxy derivative, a simplified procedure was developed involving coupling of benzenediazonium chloride with 3-hydroxyfluorene, and reduction to the amine hydrochloride followed by acetylation. Starting from 3-hydroxyfluorene the over-all yield was about 68%.

The structure of the 2-acetylamino-3-hydroxyfluorene was based on spectroscopic data and melting point. The ultraviolet-visible absorption spectrum of the phenylazo-3-hydroxyfluorene is entirely different from the spectrum of 2-ethyl-3-hydroxy-4-phenylazofluorene in alcohol, Fig. 1. This and the following data clearly show that the phenylazo group is in the 2-position. The 2-acetylamino-3-hydroxyfluorene obtained from the 2-phenylazo derivative had ultraviolet absorption maxima and minima and molar extinction coefficient values almost identical with that reported by the Weisburgers.⁸

Nitration of 2-acetoxyfluorene gave the 7-nitro derivative. This procedure gave a much purer product than was obtained from 7-nitro-2-aminofluorene,⁹ for the 7-nitro-2-hydroxyfluorene derived from the latter compound was found to contain a persistent impurity.

(3) Harradence and Lions, *J. Proc. Roy. Soc. N.S. Wales*, **72**, 284 (1939); *Chem. Abstr.*, **33**, 6825 (1939).

(4) Ullmann and Bleier, *Ber.*, **35**, 4273 (1902).

(5) Lothrop, *J. Am. Chem. Soc.*, **61**, 2115 (1939).

(6) Errera and La Spada, *Gazz. chim. ital.*, **35**, 539 (1905).

(7) Neish, *J. Org. Chem.*, **16**, 694 (1951).

(8) Weisburger and Weisburger, *J. Org. Chem.*, **19**, 964 (1954).

(9) Weisburger and Weisburger, *J. Chem. Soc.*, 758 (1954).

TABLE I
 SPECTRAL DATA OF 3-HYDROXYFLUORENE DERIVATIVES^a

Compound	λ_{\max} (log ϵ)	λ_{\max} (log ϵ)
3-Methoxyfluorene ^b	260 (4.25)	307 (4.1)
	270 (4.22)	313 (4.1)
3-Hydroxyfluorene	234 (4.04)	260 (4.14)
	268 (4.10)	312 (3.95)
2-Ethyl-3-hydroxyfluorene	234 (4.10)	264 (4.19)
	272 (4.19)	310 ^c (4.07)
2-Acetyl-3-hydroxy-9-fluorenone	242 (4.14)	346 (3.71)
	287 (4.66)	360 (3.68)
2-Carboxy-3-hydroxy-9-fluorenone	260 (4.59)	334 (3.60)
	284 (4.50)	350 (3.56)
2-Phenylazo-3-hydroxyfluorene	230 (4.18)	270 (3.91)
	278 (3.96)	368-380 (4.39)
		400-402 (4.40)
		425 (4.28)
4-Phenylazo-3-hydroxy-2-ethylfluorene	231 (4.28)	264 (4.38)
	237 (4.25)	368-375 (4.35)
		450 (3.75)

^a In 95% ethanol. ^b In chloroform. ^c Italicized values are shoulders.

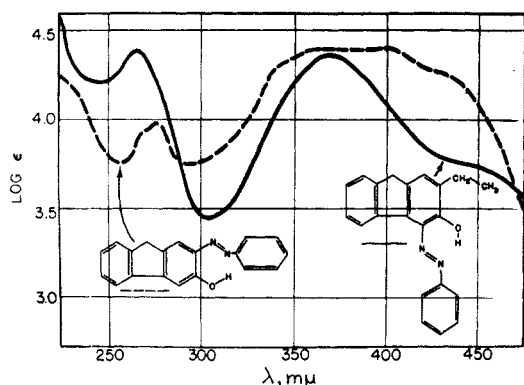


FIG. 1.—THE ABSORPTION SPECTRA OF 2-PHENYLAZO-3-HYDROXYFLUORENE (—) AND 2-ETHYL-3-HYDROXY-4-PHENYLAZOFLUORENE (---) IN 95% ETHANOL.

EXPERIMENTAL¹⁰

3-Hydroxyfluorene. A solution of 2.4 g. of 2-carboxy-3-hydroxy-9-fluorenone,⁶ 1.6 ml. of 85% hydrazine hydrate solution, and 1.6 g. of sodium hydroxide in 24 ml. of ethylene glycol was refluxed for 3 hours. The condenser was removed and the solution was evaporated until the boiling point reached 205°. The solution then was refluxed for 2½ hours, cooled, and poured into a mixture of ice and hydrochloric acid. Filtration gave 1.7 g. (93%) of a white product, m.p. 132–134°. Crystallization from hexane gave 1.6 g. (88%) of colorless plates, m.p. 137–138°. Lit. m.p. 136–137°. ⁵

2-Phenylazo-3-hydroxyfluorene. To 0.93 g. of aniline was added a mixture of 8 g. of ice and 4 ml. of concentrated hydrochloric acid. An aqueous solution of 0.76 g. of sodium nitrite was added to the ice-cold stirred mixture. This cold solution then was added dropwise to a stirred solution of 1.82 g. of 3-fluorenone in 22 ml. of 15% aqueous potassium hydroxide and 30 g. of ice. The mixture was stirred an additional hour and filtered to give a quantitative yield of crude product, m.p. 155–159°. Crystallization from hexane gave 2.18 g. (76%) of gold-orange needles, m.p. 170–170.5°.

Anal. Calc'd for C₁₅H₁₄N₂O: N, 9.8. Found: N, 10.2.

2-Amino-3-hydroxyfluorene hydrochloride. A solution of 2 g. of stannous chloride hydrate in 15 ml. of concentrated hydrochloric acid was added gradually to a boiling solution of 1 g. of 2-phenylazo-3-hydroxyfluorene in approximately

250 ml. of alcohol. The mixture was allowed to cool, evaporated to 1/3 volume, and enough concentrated hydrochloric acid was added to bring the volume to about 130 ml. The solution was allowed to cool. A practically quantitative yield of beautiful, long, colorless needles of the hydrochloride was obtained. The compound can be crystallized from hydrochloric acid but was characterized through the N-acetyl derivative.

2-Acetylamino-3-hydroxyfluorene. This compound was prepared in almost quantitative yield by the procedure of Weisburger and Weisburger.⁸ The compound melted at 237–238° after crystallization from dilute acetic acid. Lit. m.p. 238°. ⁸ With alcoholic ferric chloride this compound gave a dark green color.

2-Acetyl-3-hydroxy-9-fluorenone. A solution of 2.9 g. of 1,3-indandione and 4.3 g. of sodium carbonate in 30 ml. of water was added slowly with stirring to 10 ml. of 3-ethoxymethyleneacetylacetone¹¹ at 0–5°. This mixture was refluxed with a solution of 30 ml. of 50% potassium hydroxide for 20 minutes. The precipitate of bis-2,2'-(1,3-indandione)methylidyne was collected. Crystallization from xylene gave 0.9 g. (30%) of red needles, m.p. 316–316.5°. Lit. m.p. 311–313°. ⁶ Excess cold dilute hydrochloric acid was added to the filtrate and the precipitate was crystallized from Methyl Cellosolve¹² to give 2.0 g. (42% yield based on indandione) of orange plates of the fluorenone derivative, m.p. 234–235°. In one experiment starting from 113 g. of 3-ethoxymethyleneacetylacetone and 40 g. of 1,3-indandione, 12.8 g. (31%) of bis-2,2'-(1,3-indandione)methylidyne, m.p. 316–316.5° (xylene), and 30 g. (46%) of 2-acetyl-3-hydroxyfluorenone, m.p. 234–235°, were obtained.

Anal. Calc'd for C₁₅H₁₀O₃: C, 75.6; H, 4.37. Found: C, 76.0; H, 4.24.

2-Ethyl-3-hydroxyfluorene. The reduction procedure for 2-acetyl-3-hydroxy-9-fluorenone was similar to that used for the 2-carboxy analog, except that twice as much hydrazine hydrate was necessary. An 80–90% yield of colorless plates, m.p. 147.5–148.5°, was obtained after crystallization from heptane.

Anal. Calc'd for C₁₅H₁₄O: C, 85.7; H, 6.67. Found: C, 86.0; H, 6.88.

4-Phenylazo-2-ethyl-3-hydroxyfluorene. By the procedure used for the previous azo dye, diazotized aniline was combined with 2-ethyl-3-hydroxyfluorene dissolved in a mixture of aqueous potassium hydroxide and dimethylformamide. Crystallization from hexane (twice) and alcohol (twice) gave

(11) Claisen, *Ber.*, **26**, 2731 (1893).

(12) Trade name (Carbide and Carbon Chemicals Corp.) for 2-methoxyethanol.

(10) Melting points are uncorrected. Analyses are by Peninsular ChemResearch, Inc., Gainesville, Florida.

